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Cannondale Motorsports Technical Bulletin

BULLETIN : TB02-007

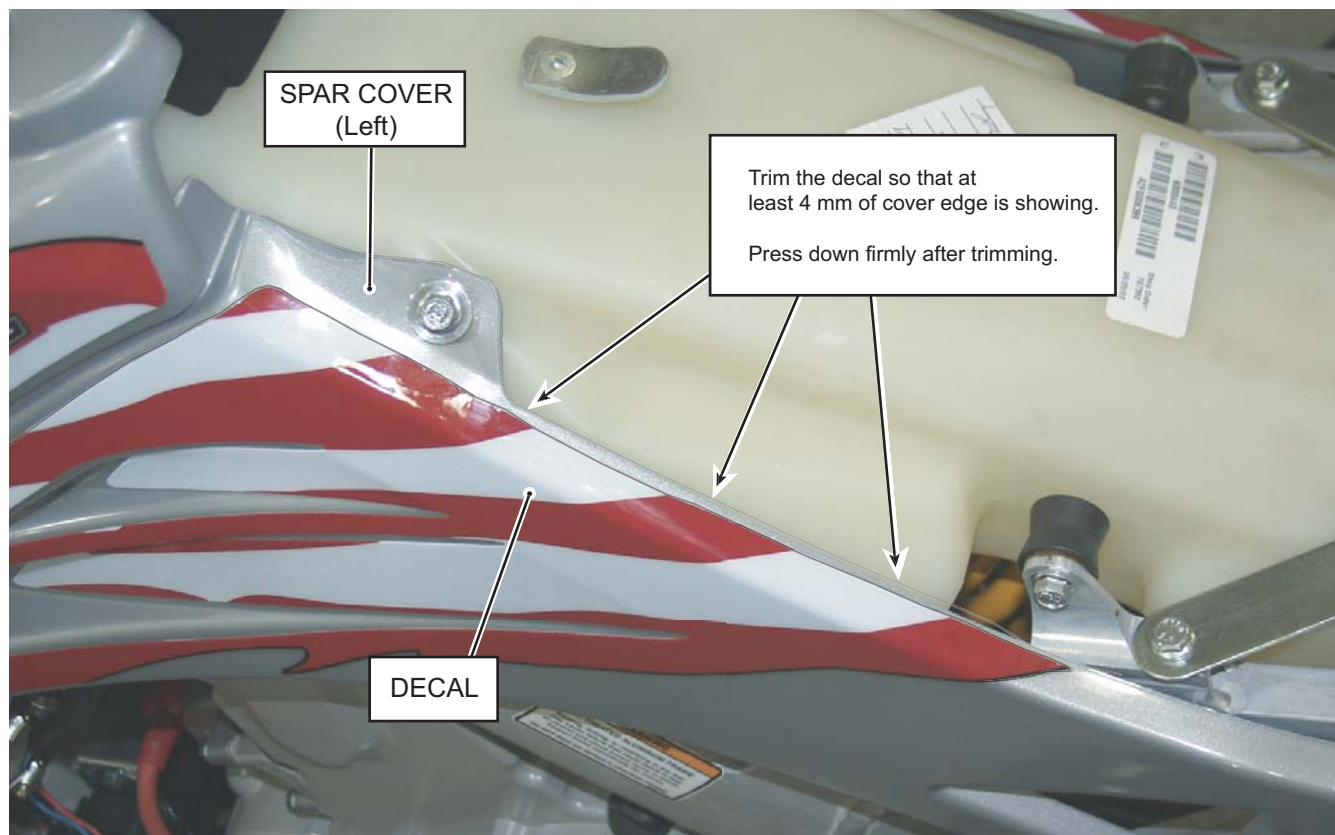
MODELS : 2003 Cannibal LE

ISSUED : 6/20/02

SUBJECT : Special decal trimming

Our factory decal application group overlooked trimming a custom fitted decal set now being applied to our 2003 Cannibal LE. Trimming was overlooked on a very few of the first models shipped. An incorrectly trimmed decal can result in premature or accelerated lifting.

This bulletin describes how to correctly trim the decal applied to the left and right spar cover to avoid lifting of the decal due to dirt pickup. Lifting and separation from the cover can occur if excess decal overhangs the inside cover edge of the spar cover. Once the decal is contaminated, the contamination must be trimmed away completely.



Information is subject to change without notice.

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INSTRUCTIONS

1. Remove the seat.
2. Use an xacto knife with an #11 blade to score the film layer so about 4 mm of the spar cover is exposed. Score the entire length without penetrating through to the cover. Correct the decal for both covers.

WARNING

Work slowly and carefully. The blade is VERY SHARP. You can be cut severely.

3. Then lift one end of the trimmed section and lift up slowly; follow the cut with the blade tip carefully to release and points which were not scored sufficiently.



4. Press firmly along the entire edge of the cut.
5. Reinstall the seat.

